Held under the patronage of H.E. Dr. Mohamed bin Mubarak Bin Daina, Minister of Oil & Environment, Special Envoy for Climate Affairs, Kingdom of Bahrain



ETHYLENE MIDDLE EAST TECHNOLOGY (EMET) CONFERENCE & EXHIBITION

14-15 September 2022

Gulf Hotel & Convention Centre, Kingdom of Bahrain

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ENERGY EVENTS EXPERTS

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THIS IS AN EXCITING TIME IN
THE ETHYLENE INDUSTRY IN
THE REGION AS WELL AS
GLOBALLY. GROWTH HAS BEEN
SUSTAINED THROUGHOUT THE
CHALLENGING AND
UNPREDICTABLE BUSINESS
ENVIRONMENTS THAT HAVE
AFFECTED THE GLOBAL
ECONOMY IN RECENT YEARS.

ABDEL HADI AL SUHAIMI

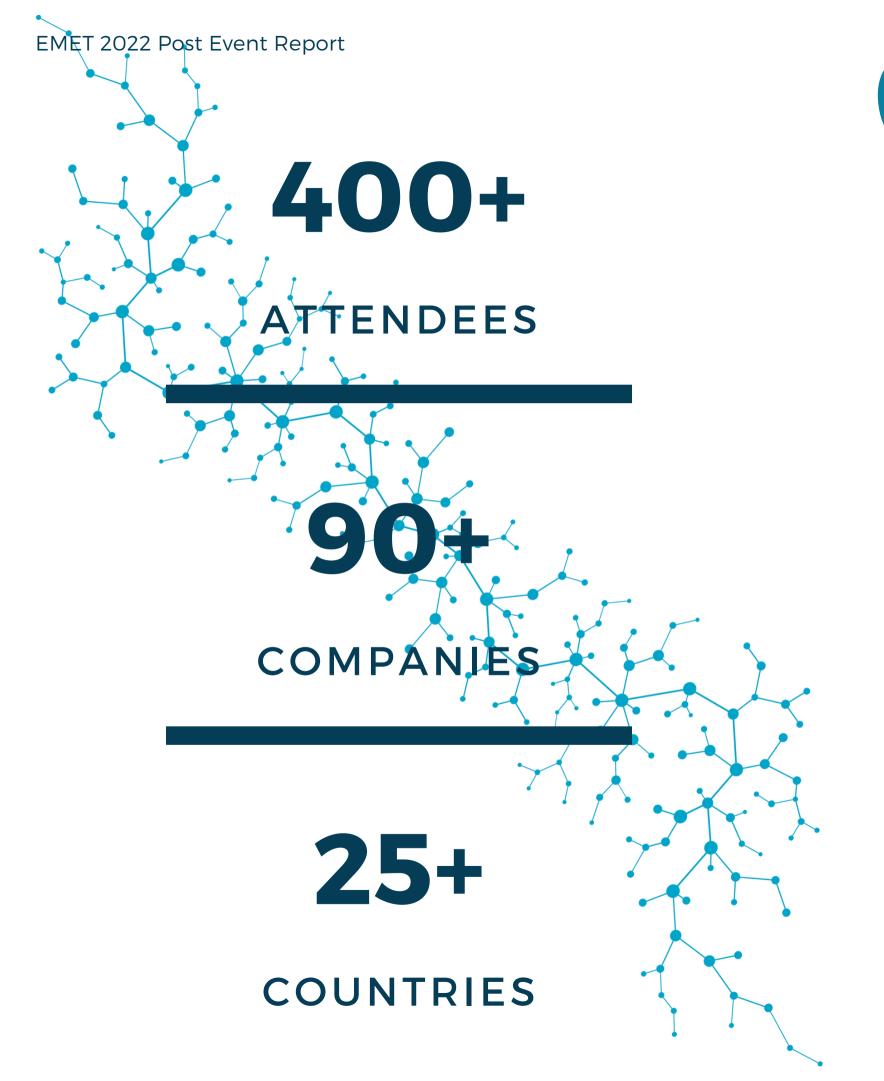
Conference Chairman, EMET 2022 Executive President, Saudi Chevron Phillips Company (SCP) / Jubail Chevron Phillips (JCP)

EMET 2022 HIGHLIGHTS

The 4th Ethylene Middle East Conference and Exhibition was held under the patronage of H.E. Dr. Mohamed bin Mubarak Bin Daina, Minister of Oil & Environment, Special Envoy for Climate Affairs, Kingdom of Bahrain, and welcomed over 400 participants over the 2-day event.

This edition was executed by the leadership of **Abdel Hadi Al Suhaimi,** Executive President, Saudi Chevron Phillips (S-Chem), the EMET 2022 Conference Chairman; **June Wispelwey**, Former CEO and Executive Director (retired), American Institute of Chemical Engineers (AlChE), the Conference Co-Chair; **Dr. Mohammed AlRabie**, Director - Engineering Department, Sadara Chemical Company, the Technical Committee Chairman; and **Gregory E. Yeo**, Chief Engineer (retired), ExxonMobil Chemical, Technical Committee Co-Chair.







insights from industry leaders and experts, technical content for consideration to meet the future demands on reducing the industry's carbon footprint and case studies shared by your peers with creative and innovative solutions for improving operations safety, reliability and profitability.

AIVARS KRUMINS, McDERMOTT



Theme: Evolving the Ethylene Industry through Efficient Operations and Effective Technologies



Hassan Al-Khaldi, General Manager, Olefins BU, SABIC focused his keynote address on SUSTAINABILITY & ESG. He stressed the need for collaboration to develop and deploy the technology that ultimately links our industry into a circular carbon economy.



Dan Coombs, Executive VP (retired), LyondellBasell stressed how the industry must quickly improve its carbon footprint and the recycling of products to survive and the need to accelerate innovation.



Dr. Pratap Nair, President & CEO, Ingenero Inc, discussed the impact of digitalization and how it can transform the way ethylene manufacturers operate. He shared successful strategies of choosing the right technologies, their implementation, and perhaps most importantly, their ongoing effective use.



Dr. Richard Charlesworth,

Executive Director, S&P Global Commodity Insights gave key insights on how companies can remain competitive and increase capital efficiency. He discussed on short and long-term strategies to form a roadmap to improve Capital Efficiency & Competitiveness in the Middle East.

From the left: **Shakeel Kadri**, Executive Director & CEO, CCPS stressed on the importance of **advancing** process safety culture, technical concepts and management practices; **promoting** process safety as a key societal value and foundation for **reasonable**, sustainable operation, enhancing individual & organizational process safety competence; and **fostering** collaboration within and across organizations at all levels.

From the right: **Mutlaq H. Al-Morished**, CEO, TASNEE emphasized on the important role that regional companies will play in the future of the ethylene industry. Ethylene and derivatives remain the key value levers for Middle East producers –current dynamics in feedstock & energy markets and macro-economics open new opportunities for olefins and beyond. He spoke about the competitive position of regional petrochemical producers.



Digitalization for Ethylene

Digitalization can be the most capital efficient means of making ethylene plants more profitable, reliable and sustainable. Applying data analytics such as machine learning and artificial intelligence to existing data can result in more timely insights that remove variability, identify operational efficiency gaps, and increase unit availability. The panelists provided their perspective on keys to success, problems encountered and the best technology to utilize for the Ethylene industry.

From left to right: (panelists) Jim Brigman, Managing Director, Ingenero Inc; Ahmed Al-Zahrani, Business & Services Vice President, Sadara Chemical Company; Arun Babu, Regional Head of Business Development, KBR Technology; Saifuddin Sheikh, Director - Business Consulting Operations, Aspen Technology; (moderator) Nadia Al Amoudi, Executive Director, Strategy and Operational Excellence, Saudi National Center of Environmental Compliance



Actionable Sustainability in Ethylene Manufacture

The global focus on Sustainability adds two new critical elements to this list: reduction in greenhouse gas emissions and elimination of plastic waste. New business strategies, investments and technologies will be required to achieve the reductions that global standards will demand in the next few years. The panelists discussed the development and implementation of actionable sustainability strategies that apply to the ethylene industry. They offered perspectives on technology, facilities, regulatory frameworks and geopolitical enablers that will drive this significant change to our industry.

From left to right: (panelists) **Salem N Al-Duhami**, Olefins Research Fellow, SABIC; **Eid Saad Al Juaid**, Executive Director, Licensing and Compliance, National Center for Environmental Compliance; **Jim Middleton**, Group Vice President, Ethylene Product Line and Technologies, Technip Energies; **Dan Coombs**, Executive VP (retired), LyondellBasell; (moderator) **Badr S. Aljohani**, Sustainability Manager - EHS&S, Sadara Chemical Company



Day 1, Wednesday, 14 September 2022

09:00 - 09:15 **Conference Opening**



Eithne TreanorCEO, E Treanor Media *Moderator*



Abdel Hadi Al Suhaimi Executive President, Saudi Chevron Phillips (S-Chem) Conference Chairman



H.E. Dr. Mohamed Bin Mubarak Bin Daina Minister of Oil & Environment, Special Envoy for Climate Affairs, Kingdom of Bahrain Speaker

09:15 - 09:30 **Keynote Session**

09:30 - 10:15



Eithne TreanorCEO, E Treanor Media *Moderator*



Hassan Al-Khaldi General Manager, Olefins BU, SABIC Speaker



Eithne TreanorCEO, E Treanor Media *Moderator*



Dan CoombsExecutive VP (retired), LyondellBasell
Speaker

10:30 - 11:15

Keynote Session: Capturing the Digitalization Opportunity in Ethylene Manufacturing

Keynote Session: Innovation Necessary for

Driving Success in the Olefins Industry



Eithne TreanorCEO, E Treanor Media *Moderator*



Dr. Pratap NairPresident & CEO, Ingenero Inc *Speaker*

11:15 - 11:45

Plenary Speech: Capital Efficiency and Competitiveness



Eithne TreanorCEO, E Treanor Media *Moderator*



Dr. Richard CharlesworthExecutive Director, S&P Global Commodity Insights *Speaker*



EMET 2022 is one of the best events I have had the opportunity to attend. The keynote speeches set the right tone for the conference in terms of the vision and direction the industry is heading in. The general sessions provided valuable insights into current and future trends and challenges. The technical sessions served as a solid platform for discussions on key efforts and developments in the industry. All in all - a very well planned and thought out conference.

ABHILASH NAIR, FLOWSERVE CORPORATION

Day 1, Wednesday, 14 September 2022 (cont'd...)

12:40 - 14:00 **Parallel Technical Sessions**



Amer Saleem Superintendent - Process Engineering, Saudi Chevron Phillips (S-Chem) Enhancing Reliability Session Chair



Rob Howard

Plant - Case Study

Senior Director - Enterprise Solution Consulting, Aspen Technology Application of Big Data, Digitalization and Optimization Session Chair

Performance Optimization of Charge Gas Compressor In Ethylene

Real-Time Statistical Process Control of Ethylene and Its Derivatives

Digitalization of Pressure Swing Adsorption (PSA) Control Valves to

Next Generation of Production Optimization Delivers Benefits for

Increased Ethylene Furnace Efficiency and Control using Imaging **Based Temperature Measurement and Visual Verification**



Alan O'Donoghue Applications Engineer - Asia Pacific & Middle East, J.M. Canty International Ltd Speaker



Mohamed Fekry Technical Lead Engineer, Compressor Controls Corporation Speaker

Chaeung Im Process Engineer Ethane Cracker, Petro Rabigh Speaker

Ethane Cracker Furnace Coil Life Extension



Manoj Tiwari Sr. Product Quality Specialist, Sadara Chemical Company



Speaker

Impact of Sodium Contamination on the Cracking Furnace and Subsequent Cleanup Efforts





Abhilash Nair Director, Petrochemical Applications, Flowserve Corporation Speaker

Improve Operational Reliability

Ethylene Manufacturer

Predicting Radiant Tube Failure Due to Alumina Protective Layer Pitting



Krishna Chada Principal Solutions Consultant, Aspen Technology Speaker



Mohammed Al-Qarni Reliability Fixed Superintendent, Saudi Chevron Phillips (S-Chem) Speaker

Day 1, Wednesday, 14 September 2022 (cont'd...)

14:15 - 15:15

Parallel Technical Sessions



Dr. Mohammed AlRabieDirector - Engineering Department , Sadara
Chemical Company
Enhancing Reliability Session Chair



Muhammad Ilyas
Superintendent - Process Design Engineering , Sadara Chemical
Company
Capital Efficiency and Competitiveness Session Chair

Online Repair of Leaking Condenser and Bypassing Tailing Tower Column



Fahad Abdulrahman Al-Hilali Process Engineer, Saudi Chevron Phillips (S-Chem) Speaker



Integration

Jelle-Gerard Wijnja
Technology Manager Ethylene Furnaces, Technip Energies
Speaker

Energy Savings for Steam Cracking Furnaces By Gas Turbine

Thiophene - An Interesting Impurity From Naphtha Cracker



Senthil Murugan RajappanSenior Engineer, Sadara Chemical Company *Speaker*



Siva Kishore KokkirapatiLead Chemist, Sadara Chemical Company *Speaker*



Asma Said Khamis Al Kharusi
Assistant Professor, University of Science, Malaysia (USM)
Speaker

Taking a Comprehensive Approach to Achieving 7% Improvement in

Process Intensification in the Petrochemical Industry:

Olefins/Paraffins Separation

Naphtha Furnace

How Transformative Catalyst is Breaking Convention in Ethylene Production



Hussain Al RamadanEthylene and Derivatives Catalyst Manager, Clariant Middle East *Speaker*



Shardul Shindadkar
Projects & Business Development, Ingenero Inc
Speaker

Day 1, Wednesday, 14 September 2022 (cont'd...)

15:45 - 17:05 **Parallel Technical Sessions**



Dr. Mohammed AlRabieDirector - Engineering Department , Sadara
Chemical Company
Enhancing Reliability Session Chair



Dr. Mohammad Nahid SiddiquiProfessor of Chemistry - Chemistry Department and IRC for Membranes & Water Security, King Fahd University of Petroleum & Minerals (KFUPM) *Addressing Sustainability Challenges Session Chair*

Extending Turnaround Cycle in Ethylene Plant through Continuous Proactive Asset Monitoring



Shardul Shindadkar
Projects & Business Development, Ingenero Inc
Speaker



Peter OudProduct Development Manager Ethylene , Technip Energies *Speaker*

How to Reduce CO2 Emissions of Steam Cracking Furnaces



Furnace

Speaker

Shigemoto Matsueda
QA & Engineering Manager, Kubota Saudi Arabia Company L.L.C.

Technology Development for Improving Performance of Cracking



David J. BrownSenior R&D Manager, AVGI *Speaker*

Low-Emission Cracking Furnace

Protecting Pygas First Stage Hydrogenation Reactor in Ethylene Plant



Faisal Al-MalkiProcess Engineer, Saudi Chevron Phillips (S-Chem) *Speaker*



Jose De BarrosVice President Ethylene Business Group, Lummus Technology *Speaker*

Reducing GHG Emissions from an Ethylene Plant

Sustainable CAPEX Efficient Ethane Cracker Designs

CO2 Reduction: A Cost Effective Solution to Provide Sustainability by



Abdulrahman BakriProcess Engineer Ethane Cracker, Petro Rabigh *Speaker*

Improvement of Acetylene Reactor Run Length



Paul LangstonChemical Engineer , KBR Technology *Speaker*



Michael J. TallmanDirector - Olefins Technology, KBR Technology *Speaker*

Day 2, Thursday, 15 September 2022

O8:00 - 08:30 Opening Remarks



Eithne TreanorCEO, E Treanor Media *Moderator*



Shakeel Kadri
Executive Director & CEO, CCPS
Speaker

08:30 - 08:50

Keynote Session - Future Outlook of Ethylene and Olefins



Eithne TreanorCEO, E Treanor Media *Moderator*



Mutlaq H. Al-Morished CEO, TASNEE Speaker

08:50 - 09:10

Technical Session - Plant Sustainability Industry 4.0



Eithne Treanor CEO, E Treanor Media Moderator



Yousef Al-Haddad
Ethylene Sr. Production Engineer - Innovation
Enabler, EQUATE Petrochemical Company
Speaker

09:10 - 09:30

Technical Session - Using Thermal Imaging and a Cloud Platform to Optimize Cracking Furnace Efficiency in Real Time



Thomas Heinzerling
Senior VP Advanced Operations, Linde
Engineering
Speaker



James Cross
Global Industry Manager, AMETEK, Inc.
Speaker

09:45 - 10:45

Executive Panel Discussion: Digitalization for Ethylene



Nadia Al Amoudi
Executive Director, Strategy
and Operational Excellence,
Saudi National Center of
Environmental Compliance
Moderator



Saifuddin Sheikh
Director - Business Consulting
Operations, Aspen Technology
Speaker



Ahmed Al-Zahrani
Business & Services Vice President, Sadara
Chemical Company
Speaker



Jim Brigman
Managing Director, Ingenero Inc
Speaker



Arun Babu
Regional Head of Business Development,
KBR Technology
Speaker

11:00 - 12:00

Executive Panel Discussion:
Actionable Sustainability in
Ethylene Manufacture



Badr S. AljohaniSustainability Manager - EHS&S,
Sadara Chemical Company *Moderator*



Dan CoombsExecutive VP (retired), LyondellBasell
Speaker





Jim Middleton
Group Vice President, Ethylene Product Line
and Technologies, Technip Energies
Speaker



Eid Saad Al Juaid
Executive Director, Licensing and Compliance,
National Center for Environmental Compliance
Speaker

Day 2, Thursday, 15 September 2022 (cont'd...)

12:45-13:45
Parallel Technical Sessions



Amer Saleem
Superintendent - Process Engineering, Saudi Chevron Phillips (S-Chem)
Mitigating Risk and Prioritizing Safety Session Chair



Jim Brigman
Managing Director, Ingenero Inc
Application of Big Data, Digitalization and Optimization Session Chair

Improve Margins By Aligning Planning and APC Using Dynamic Real

Effective Use of Hybrid Modeling Using Big Data to Enhance Process

Efficiency & Energy Optimization in Ethylene Plant in Real Time

Impact of Modularisation of Ethylene Plant on HSE Design practices



Jerome Hocquet
Risk Quantification Department Head – HSE Design | Process and Technology Division, Technip Energies

Speaker



Satyadev SusarlaPrincipal Solution Consultant , Aspen Technology *Speaker*

Time Optimization for Ethylene Plants

Effective Learning Curve Through Swiss Cheese Model Application in Incident Management System



Nileshkumar PatelProcess Safety Technology Leader, Sadara Chemical Company *Speaker*



Nihar Gulwadi Regional Head - MENA, Ingenero Inc *Speaker*

A Case of Successful & Safe Project Completion - Ethylene Oxide & Propylene Pipeline for Value Park



Muhammad Ilyas
Superintendent - Process Design Engineering , Sadara Chemical
Company
Speaker





Azzam HomeidaOperation & Sustainability Engineer , SABIC - KEMYA
Speaker



Faisal Baksh *Principal Solution Consultant, Aspen Technology Speaker*



Sandeep GhorpadeSenior Solution Consultant, Aspen Technology *Speaker*

Day 2, Thursday, 15 September 2022 (cont'd...)

14:00 - 15:00

Parallel Technical Sessions



Fadi MhainiManaging Director - MENA, Lummus Technology *Enhancing Reliability Session Chair*



Yvon SimonEthylene Technology Manager - Process and Technologies Division ,
Technip Energies
Addressing Sustainability Challenges Session Chair



Optimization in Ethylene Cold Section Distillation Columns (Debutanizer and C3 Splitter Columns)

Abdullah Al-Zeer
Process Engineer, Saudi Chevron Phillips (S-Chem)
Speaker



Rayyan RadhanProduction Assistant Manager, Sadara Chemical Company *Speaker*

Hppe Plant Ethylene Purge Recovery Enhancement



Suez WTS Yield Up Anti-Coke Technology for Steam Cracking Furnaces

Joop Dees
Product Application, SUEZ Water Technologies & Solutions
Speaker



Feedstock?

Veronique Reich
Principal Process Engineer, Olefins Technology, Technip Energies

The Wonder of Garbage: How to Turn Plastic Waste Into Cracker



Improved Dilution Steam Generation Operational Reliability

Dr. Bhaskar Reddy AluriLead Scientist, Sabic Technology Centre *Speaker*



Manuel Dias
Solution Advisor – Production and Value Chain Optimization,
Aspen Technology
Speaker

Addressing Sustainability in Olefins Feedstock Selection and



Thamer A Al-SeraihiManager, Process Engineering, SABIC - YANSAB *Speaker*



Piyush JainPrincipal Solution Consultant , Aspen Technology *Speaker*

Production Planning & Optimization



Deepak Sharma
Sr. Innovation & Petrochemical Technologist , Nalco Water, An Ecolab
Company
Speaker





The conference was very interesting, as well the organization of the event as its participants

EKATERINA CHKOLA, ZMK TECHNOLOGIES GmbH

The organizers of the event should be commended. It was very well set up and executed. I would definitely recommend this to anyone interested in the industry or region.

DAN COOMBS,
RETIRED LYB AND EXECUTIVE CHAIRMAN PCT

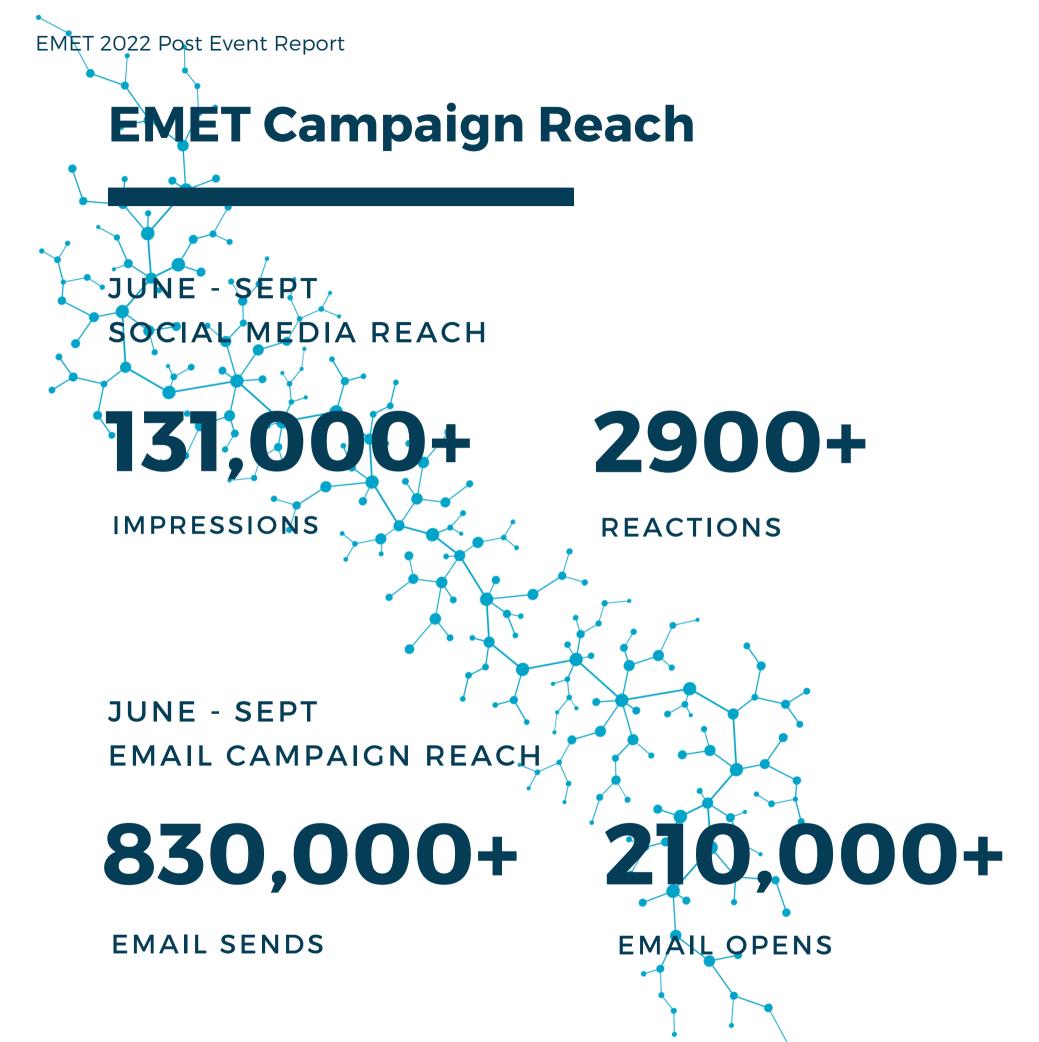
Exhibiting Companies

Leading companies in the ethylene industry attended the event

- 1. SABIC
- 2. Petro Rabigh
- 3. S-Chem
- 4. Technip Energies
- 5. Ingenero
- 6. Schmidt + Clemens
- 7. Nalco Water
- 8. Kubota
- 9. Aspentech
- 10. Dorf Ketal
- 11. Pall Corporation
- 12.CCPS

- 13. AIChE
- 14. Paralloy
- 15. Zymeflow
- 16. Flexim
- 17. Manoir Pitres
- 18. Suez Water Technologies and Solutions
- 20. Gulf Downstream Association
- 21. Halliburton
- 22. Koch Engineered Solutions
- 23. Umicore
- 24. IMI Critical





The American Institute of Chemical Engineers (AIChE) presents:

Ethylene Middle East Technology Conference

14 - 15 September 2022 I In-person I Kingdom of Bahrain



Less than 10 days to go until EMET 2022, are you ready?

Held from 14-15 September 2022, technical experts from all over the world will share practical experiences, innovative ideas, and strategies at EMET 2022. Meet and connect with ethylene industry leaders and senior executives from the regional petrochemicals market, including producers, operators, owners, and technology & solution providers.

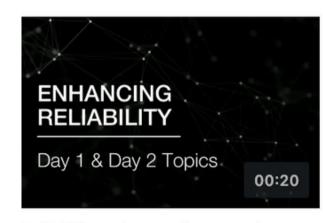
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Ready for EMET 2022?



What can you do at EMET 2022?

Meet industry colleagues, potential buyers & suppliers, and solution & technology providers like Sabic, Tasnee, Aspentech, Ingenero, Technip Energies, Sadara, S-Chem, Petro Rabigh, and many more.



At EMET, we have a line-up of speakers who will discuss key...



The #Ethylene Middle East Technology Conference is just a fe...



WATCH THE EVENT HIGHLIGHTS

The 2-day conference brought together the movers and shakers of the region's ethylene industry. The event gave the attendees a unique platform to expand connections, share vital information, and strengthen the foundation of the sector.



Conference Chairman



Abdel Hadi Al Suhaimi
Executive President,
Saudi Chevron Phillips (S-Chem)
Conference Chairman

Conference Co-Chair



June Wispelwey
Former CEO and Executive Director
(retired), American Institute of
Chemical Engineers (AIChE)

Steering Committee



Dr. Faisal M. Al-FaqeerCEO,
Sadara Chemical Company



Ibrahim Al-Rushoud President - Affiliates, Sipchem



Jamal AlEnaizi
Production Director-Ethylene,
EQUATE Petrochemical Company



Jim Middleton
Group Vice President, Ethylene
Product Line and Technologies,
Technip Energies



Dr. Pratap NairPresident & CEO,
Ingenero Inc



Yasser Abdulrahim Alabbasi
President, GPIC (Gulf Petrochemical
Industries Company)

Technical Committee Chairman



Dr. Mohammed AlRabie

Director - Engineering Department,

Sadara Chemical Company

Technical Committee Co-Chair



Gregory E. Yeo
Chief Engineer (retired),
ExxonMobil Chemical

Technical Committee



Amer Saleem
Superintendent - Process
Engineering, Saudi Chevron
Phillips (S-Chem)



Fadi Mhaini Managing Director - MENA, Lummus Technology



Jim Brigman Managing Director, Ingenero Inc



Dr. Mohammad Nahid Siddiqui
Professor of Chemistry Chemistry Department and IRC
for Membranes & Water Security,
King Fahd University of Petroleum
& Minerals (KFUPM)



Muhammad Ilyas
Superintendent - Process Design
Engineering,
Sadara Chemical Company



Rob Howard
Senior Director Enterprise Solution
Consulting,
Aspen Technology



Dr. Yunusa UmarAssociate Professor,
Jubail Industrial College
and University



Yvon Simon
Ethylene Technology Manager Process and Technologies Division,
Technip Energies

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